

Technical documents

1. Piece- and spare part list

Item	Qty.	Drawing-No.	Description
T.1	1	C034 T.1	Machine base
T.2	1	C034 T.2	Air cylinder washer (M24)
T.3	1	C034 T.3	Ejector bow mount
T.4	1	C034 T.4	Ejector kick-out pad
T.5	1	C034 T.5	Ejector Bow Foot
T.6	1	C034 T.6	Tooling base plate
T.7	2	C034 T.7	Bearing plate
T.8	2 *)	C034 T.8	Guide for blade
T.9	2 *)	C034 T.9	Reception plate
T.9a	2	C034 T.9a	Bushing for part C034 - T.9
T.11	2 *)	C034 T.11	Clamping/Bending Die Mounting Plate Set
T.13	2 *)	C034 T.13	Clamping Die Set (regular design)
T.13	2 *)	C034 T.13	Clamping Die Set (reinforced)
T.17	1	C034 T.17	Ejector Blade Set
T.18	2 *)	C034 T.18	Bending Anvil Set (C034 SL)
T.19	2 *) X)	C034 T.19	Shear Block Set, bottom
T.19a	2 *)	C034 T.19a	Finger Guard Set
T.20	2 *)	C034 T.20	Set Cutting Die (10mm) (C034 SL)
T.23	1	C034 T.23	Ejector bow
T.26	1	C034 T.26	Drive shaft
T.29	1	C034 T.29	Ejector bow sleeve
T.31	1	C034 T.31	Pitch Adjustment Shaft
T.32	2	C034 T.22	Threaded Bushing Set
T.34	2	C034 T.34	Spanner Adjustment Screw
T.35	2	C034 T.35	Ejector blade pivot screw (C034 SL)
T.35	2	C034 T.35	Ejector blade pivot screw (C034 SV)
T.36	2	C034 T.36	Cut length Adjustment Screw
T.37	2	C034 T.37	Shoulder Disk
T.38	1	C034 T.38	Cut length Adjustment Knob
T.40	1	C034 T.40	Ejector bow pivot shaft



Item	Qty.	Drawing-No.	Description
T.41	1	C034 T.41	Pitch Adjustment Knob
T.42	2 *)	C034 T.42	Hood Mounting Set
T.46V	2 *)	C034 T.46V	Set Bending Blades (reinforced)
T.48	1	C034 T.48	Set Cutting Die (10mm) C034SV
T.49	2	C034 T.49	Shoulder Disk (MTL and C034V)
T.52	2 *)	C034 T.52	Bending Anvil Set (C034 SV)
T.53	1	C034 T.53	plexiglass hood
T.55	1	C034 T.55	Ejector Return Stop Assembly
T.56	1	C034 T.56	Drive Shaft Mount
T.57	1	C034 T.57	Air Cylinder with Nut M24x1,5
T.58	2	C034 T.58	Bushing
T.60	1 X)	C034 T.60	Set Cutting Die (16mm)
	2	LMU8	Linear Bearing (8mm x 40mm)
	2	LMU6	Linear Bearing (6mm x 25mm)
	2	D-200 D	Cutting Die Spring
	2	D-127	Cutting length Return Spring
	2	D-173	Bending Anvil Spring
	1	D-110 E	Pitch Adjustment Index Spring
	2	Ø6m6 x 60	Cut Length Guide Shaft (DIN 6335)
	2	Ø8h6 x 215	Guide Shaft (8mm x 215mm)
	1	According to sample	Ejector bow spring
	4		Rubber feet
	1	K Ø 3,5	Steel ball (3,5mm)
	1	Z-042 CI	Ejector return spring
	2	GR-1/8-B	Check Valve
	2	No. 8934	Clamping Die Spring
	1	F-5-1/4 B	Foot contact lever

Note: *) = 1x right
1x left

X) = recommended spare parts

Please indicate exact machine number when ordering parts.



2. Spare part drawing





